



ISO 9001:2008  
44 100 094146-E3



## Sieco Engineers Pvt Ltd

#25, Bommasandra Industrial Area,  
Hosur Road, Bangalore - 560 099. India.  
Tel: +91-80-41658078 Fax: +91-80-41658997  
E-Mail: [info@sieco.in](mailto:info@sieco.in) Web: [www.siecoengineers.com](http://www.siecoengineers.com)

### COMPANY PROFILE

**Sieco Engineers Private Limited** is an **ISO 9001:2008** TUV Nord certified, well established engineering company offering services from concept to commissioning for Process Plant Equipment on Turnkey basis for more than 30 years. Over the years, we have earned a very good track record and expertise in our field. With the collective efforts of our efficient team of proficient Engineers, highly skilled work force, dedicated staff we have the privilege of being the CHOSEN SUPPLIER because of which our professional customers favor us with repeated challenging orders.

We have total three units – Two in Bangalore (Karnataka) and One in Hosur (Tamil Nadu).

#### Unit I

**#25, Bommasandra Industrial Area, Bangalore – 560099, KARNATAKA**

This Unit has the facilities of Stainless Steel Process Equipment Fabrication unit with modern & high-tech automated welding facilities.

- In this unit, the Land of 45,000 Sq.ft is connected with 3500 sqf covered area, 99 HP power with a captive Power plant of 150 KVA.
- A separate area has been allocated for storing raw materials and finished goods.
- A 30 ton EOT Crane with 50 feet lift height and a 9 Ton Mobile Crane for handling heavy fabrication material & Equipment are available in this unit.

#### Unit II

**#125 B, Bommasandra Industrial Area, Bangalore – 560099, KARNATAKA**

The same area of Unit 1, this modernized unit has the following facilities:-

Design & Project Office is fully equipped with latest design software and a team of qualified, rich experienced engineers, visiting consultants - capable of taking up challenging projects.

#### Shop Floor - Welding Automation

- High tech CNC and Conventional Machines
- Automated welding equipment manufacturing & testing facilities
- Assembly & trial of Industrial automation modules
- Demo Centre for trial of various welding process
- Demo with variety of SPM & combination of welding processes
- Special Purpose Machines manufacturing & assembly bay
- High tech CNC and Conventional Turning & Milling Machines
- Assembly and Testing facilities

**Projects & Design Office:** #125B, Bommasandra Industrial Area, Hosur road, Bangalore – 560 099. India.  
Tel: +91-80-41220701 / 41463469, E-Mail: [projects@sieco.in](mailto:projects@sieco.in)



- New Product Development
- Surface treatment and surface finishing facilities

### **Unit III**

**29/3, Anumepalli village, Bagapalli Road, Zuzuvadi, SIPCOT, Hosur-635 126**

- Heavy Stainless Steel, Carbon Steel - Process Equipment Fabrication
- Manufacturing of Vacuum Components, Vacuum Fittings, BPE Components & Fittings

Our specialty is **Quality workmanship with Prompt Supply**. We adhere to the strict norms and procedures. All materials are procured in compliance with International Standards. Conversion is done by our team of highly skilled workers and technicians.

Multi talented Engineers take care of shop floor activities. Internal Inspection is conducted for every work at different stages and also Third party Inspections as and when required. Quality Materials carrying Manufacturers' Test Certificate are used, which are again counter checked at local Labs. Hydro / pneumatic test is conducted for pressure and Radiographic test for weld joints. We comply with ASME, DIN, IS, BS & PED standards.

### **VISION**

Develop into an internationally recognized centre of excellence for providing quality services in technical consultancy, design, engineering and supply of plant equipment and project implementation.

Facilitate growth of customers, associates and employees.

Provide appropriate and sustainable solutions to make customers business profitable.

Guarantee product performance to Indian and International Standards.

### **MISSION**

- To deliver high quality product and services to customers at optimum cost and in time as per the project schedule.
- To meet or exceed the requirements of our customers in design, delivery and after sales support.

### **QUALITY POLICY**

To Design, Manufacture, Supply and Market engineering products, render Technical Services and Turnkey execution of projects in compliance with statutory and regulatory Requirements to the fullest satisfaction of the customer at a reasonable & competitive price by continually improving to establish competitive status and enhancing growth oriented profitability through employees' involvement.

### **MAJOR INDUSTRIES SERVED**

#### **Process Equipment Manufacturing**

- Chemical / Fine chemicals, Pharmaceutical & Bio Tech Industries.
- Defense, Nuclear & Power plant industries.
- All Types of Resin, Paint, Coating, Agro-chemical Manufacturing Plant.
- Plants for Solvent Extraction, Food Processing, Lubrication, Wood, Plywood & Laminate industries.



### **Welding Automation**

- Aerospace Industries, Aviation, Defense Sectors, Heavy Fabrication, Valves & Fittings Manufacturing, Nuclear components, Naval & Shipyards.
- Precision Components, Electrical Components, Bellow manufacturing, Instrumentation, Laboratories, Medical Equipment, Modular Piping.

### **MAIN ACTIVITIES**

- Turnkey Project Execution, Design, Fabrication & Supply of Process Equipments.
- Turnkey Project Execution, Design, Fabrication & Supply of Welding Automation Equipments.
- Engineering and Project Consultancy.
- On-Site fabrication and piping contractors.
- Erection & Commissioning.
- Specialized in High Tech CNC Machining.
- After Sales Service Support.
- Spares & Consumables supply

### **PRODUCT PROFILE - Process Equipments**

- Chemical Reactors
- Pressure Vessels
- Heat Exchangers
- Extractors
- Storage Tank
- Mixing / Blending Vessel / High Speed Disperser
- Distillation Columns
- Evaporator
- Bio-Reactor / Fermentor
- Grease Kettles
- Absorption Towers
- Dryers & Filters / Separators

### **PRODUCT PROFILE - Welding Automation**

- Column & Boom Manipulator – 3mtr x 3mtr to 7mtr x 7mtr
- Precision Column & Boom Manipulator (TIG & Plasma) – upto 4mtr X 4mtr
- Conventional Rotators
- Self Aligned Rotators
- Head Stock – Tail Stock Positioners
- Conventional 2 axis Positioners
- Precision Weld Lathe – TIG, Plasma & MIG welding
- Hot Wire feeding systems for TIG & Plasma with our SPMs
- Custom built machines for specific job work
- Robot integration for TIG, MIG & Plasma welding



## KEY PERSONNEL



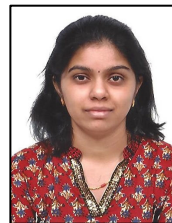
**S. MOHANAM**  
Chairman cum Managing Director  
Mobile: +91-9243110681  
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**SAKHU BAI C**  
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**MAHESH M**  
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**SAHANA BHAT**  
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**Kavitha M**  
Director - Technical  
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E-Mail: sieco.kavitha@gmail.com



**SD SINGH**  
CEO - Projects and Design  
Mobile: +91 9900024553  
E-Mail: projects@sieco.in

## PROJECT EXECUTION PROCEDURE AT SIECO

- Understanding Customer's requirements.
- Studying feasibility and feed back to the customer.
- Obtaining approval from Customer / go ahead communication.
- Detailed Project Planning & Schedule preparation.
- Detailed Designing and obtaining approval from customer / concerned agencies / authorities.
- QAP approval, firming up Inspection & testing procedure
- Manufacturing, Stage Inspection, Final inspection & Dispatch clearance.
- Transportation, Erection & Commissioning with full satisfaction.
- Trial run and handing over to the Customer.
- Maintenance support.

## FACILITIES

- Heavy Fabrication facility (Cutting, Forming & welding).
- CNC & Conventional Milling and Turning facility.
- Automated Special Purpose Machines for Welding.
- Welding Trial, Testing & Training facility with wide range of Machines available in-house.
- Process plant equipment manufacturing & Testing.
- EOT & Mobile Material Handling.



- Own Transportation from small to bigger equipments.
- Full capacity power backup.
- After sales support & servicing.

### IN-HOUSE FACILITY FOR DEMO & WELDING TRIALS


- Precision Colum & Boom 3mtr X 3mtr (All Servo axis) with State of Art Technology interface with latest features including vertical welding – Equipped with 350A Plasma welding, 500A TIG Welding, Cold Wire & Hot Wire feeding process.
- Heavy Duty Column & Boom 7mtr X 7mtr (Weld axis – Servo) – equipped with 1000A Lincoln AC/DC 1000SD Sub-Merged Arc Welding & 700A TIG welding power source combination.
- 20 Ton Conventional Rotators – Servo Drive
- 40 Ton Self Aligned Rotators – AC Induction motor drive
- Weld Lathe with Servo Spindle combined with Column boom for Component welding with TIG / Plasma
- 1 Ton Positioner
- 10 Ton Turn-Table
- Manual welding stations – TIG / MIG / MAG / SMAW

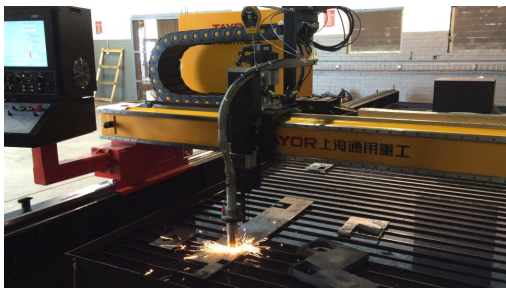
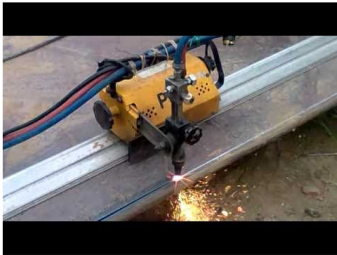

### Fabrication Facility

#### Rolling Machines:

Rolling Machine	20mm, 2 mtr Plate, 2 Nos
Sheet Rolling Machine	6mm Thk MS Plate, 3mm Thk SS Plate Width 1.5m - 1 No
Pipe Rolling Machine	4" NB Sch 40 - 1 No

#### Cutting Machines:

Hyper therm PXM 1000	Upto 20 mm	
Hyper therm PXM 1650	Upto 30 mm	
Thermadyne cut master	Upto 40 mm	

<p>Tornocut MiniCUT26</p>	<p>CNC Plasma &amp; Flame cutting machine</p>	
<p>ESAB Pug cutting machine</p>		
<p>Profile gas cutting machine</p>		

### Automated Welding Machines:

<p>Sub-merged Arc Welding with Column Boom and Self Aligned rotator</p>  <p>Sub-Arc welding - 6KL SS316 Pressure Vessel</p>	<p>Fully Automated TIG and Keyhole Plasma Welding with Hot Wire Process</p> 
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### Manual Welding Machines:

TIG WELDING MACHINE	Migatronic, Denmark	320 amps – 6 Nos 500 amps – 4 Nos
	Miller Maxstar 700 USA Miller Maxstar 350 USA	700 amps – 1 No 350 amps – 1 No
	Fronius, Austria	Hot wire power source
	Thermadyne	Plasma module
MIG WELDING MACHINE	Ador Fontech	400 amps - 2 Nos 500 amps - 2 Nos
	Cloos, Qineo Pulse 600, Panasonic	600 amps Water Cooled 500 amps - 1 No
	Orbimatic, gmbh Germany	Open Head - 114.3 mm OD x 12 mm thk. - 1 No Close Head - 114.3 mm OD x 4 mm thk. - 1 No
SUB MERGED ARC WELDING	Lincoln Electric, USA	Powerwave AC/DC 1000 SD



CWF Multi features infinitely variable adjustment of wire feed speed from 0.2 to 5.0 m/min.





## Machining Facility

**BFW HORIZONTAL MILLING MACHINE**  
Model HF - 2.0



**BATLIBOI MAKE**  
**RADIAL DRILLING MACHINE**  
Model BR-515



### Conventional Lathe Machines

**ZMM Bulgaria make - Variable Speed**  
**Heavy Duty Lathe Distance between**  
**centers-5000 mm**



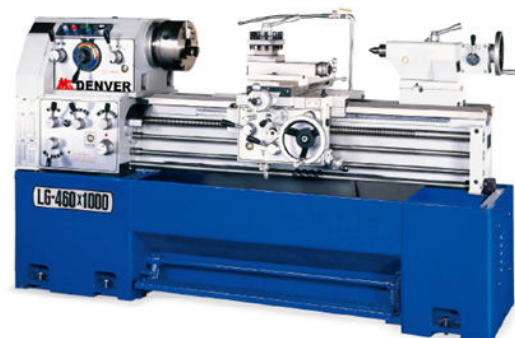
**ZMM Bulgaria make**  
**Variable Speed Lathe (4000 mm)**



**ZMM Bulgaria make**  
**Universal Lathe (1500 mm)**



**DENVER, Taiwan Make**  
**Model LV-560 X 1000mm**  
**High Speed Variable Speed**  
**Lathe Speed 30 - 1800 rpm**



## CNC Lathe Machines

ZMM Bulgaria make  
CNC Lathes with Fanuc Control  
(Between Centre - 2000 mm / 3000 mm  
/ 4000 mm)



ZMM Bulgaria make  
CNC Lathes with Fanuc Control  
(Between Centre 5000 mm)



## CNC VERTICAL MACHINING CENTRE

Model: "Agni"  
BMV45TC24  
with FANUC Oi MD CNC system



Traverse: X - 600

Y - 450

Z - 500

Feed Rate: 1 - 10,000

Spindle Power: 5.5 / 7.5 KW

Speed: 12000 RPM

Taper: BT40

Model: "Sooraj"  
BMV65TC24  
with Fanuc Oi MD Control system



Traverse: X - 1280

Y - 700

Z - 650

Feed Rate: 1 - 10,000

Spindle Power: 7.5 / 11 KW

Speed: 8000 RPM

Taper: BT50

## VERTICAL TURNING CENTER

Model: SCHIESS KZ 200



Max. turning diameter : 2200 mm  
Max. turning height : 1500 mm  
Max. load on chuck : 6 T

Model : SCHIESS FRORIEP 14 DK 100 A



Swing diameter : 1400 mm  
Turning height : 1200 mm  
Max. load on chuck : 4 T

## CYLINDRICAL GRINDING MACHINE

Centre Height -190mm / Max Diameter - 380mm  
Distance between Centres-3000 mm





## Testing Facility

- Measuring Instruments Digital And Analog Vernier Calipers, Micrometers, Dial Gauges And Depth Gauges
- Liquid Penetrant Examination
- Radiography & Ultrasonic Test
- Pneumatic Test: High Pressure And Low Pressure Air Compressor
- Hydro test - Ranging from 15 PSI to 7000 PSI to meet the DOT standards
- Helium Leak Test - MSLD Machine, ASM 310 From Adixen Vacuum Product, France with roots and rotary pumps.



## Material Handling

- 30 Ton EOT Crane With 50 Feet Lift Height- Unit I
- 20 Ton EOT Crane With 40 Feet Lift Height- Unit I
- 9 Ton Mobile Crane
- 12 Ton Mobile Crane
- 10 Ton EOT Crane 15 Feet Lift Height- Unit II
- Heavy Vehicles For Material Dispatch And Collection – In-house

## Few Important Valuable Customers . . . .

• A V Thomas Industrial Products Ltd, Ernakulam
• Akemi Technologies India Pvt Ltd, Bangalore
• Aquatech International, USA
• Aquatech Systems (Asia) Pvt Ltd, Pune
• Alvar Inc, USA
• Bechem OKS Lubricants Pvt Ltd., Mysore
• Bhabha Atomic Research Centre, Mysore & Mumbai
• Bharat Dynamics Ltd., Hyderabad
• BEML, Mysore
• Biocon Ltd, Bangalore

• Bostik Findley India Pvt. Ltd., Bangalore
• Briggs of Burton India Pvt Ltd
• Century Plywood Industries, Calcutta
• Cipla Ltd., Bangalore
• Coates of India Ltd., Bangalore
• Dhabol Power Project, Ratnagiri, Maharastra
• Desmet Ballestra, Bangalore
• DIC Coatings India Ltd., Bangalore
• Dickenson Fowler, Bangalore
• Electropower Systems, Italy
• Filtrec, Italy
• Foseco India Ltd, Pune
• Geepee Group, Thailand
• Godavari Power Project, Kakinada, A.P.
• GVK Power Project, Rajamundry, A.P.
• Hainan Power Project, China
• Hikal Ltd., Mumbai & Bangalore
• Indo Gulf Corporation Ltd., Dahej, Gujarat
• Interwood Processors Pvt Ltd, Ahmedabad
• Ion Exchange (I) Ltd, Hosur
• JSS College of Pharmacy, Ooty
• Jesco Resources Inc., USA
• Jubilant Organosys Ltd., Nanjangud, Mysore
• Karnataka State Forest Industries Corporation Ltd, Bangalore
• Klauz Specialities, Bangalore
• Kirloskar AAF Ltd., Bangalore
• Kissan Products Ltd., Bangalore
• Klueber Lubrications, Mysore
• Lakshmanan Isola Ltd., Ramnagaram
• Mapie Constructions, Bangalore
• National Aerospace Laboratories, Bangalore
• National Plywood Industries Ltd, Bangalore
• Natural Remedies Pvt. Ltd., Bangalore
• Netpro Renewable energy India P.Ltd., Bangalore
• Rinac India Limited, Bangalore
• Polytherm Resins, Bangalore
• Sami Labs Ltd., Kunigal
• Sartorius India Ltd., Bangalore
• Southern Lubrication Pvt. Ltd., Bangalore
• Stellence Pharmascience Limited, Bangalore
• Suretex Prophylactics (I) Pvt Ltd, Bangalore
• Syngene International, Bangalore

• Syngenta, Goa
• Tata Advance Systems, Hyderabad
• The Plantation Corporation of Kerala Ltd, Kottayam, Kerala
• Ultrafilter India, Bangalore
• Valspar Coatings India Private Limited
• Vinoram Ltd., Bangalore
• Warren Oil Company Inc., USA
• Zahara Petrochemicals, Dubai

## Glimpse of our Jobs













Date: 01.07.2011

**TO WHOM SO EVER IT MAY CONCERN**

We have placed the Order for 3 KI Grease Kettle for Design, supply and Installation which is required for us for manufacturing of Greases, to M/s. Sieco Engineers Pvt. Ltd. Based on the basic guide lines, Design parameters & also the Safety requirements advised from our German counter part.

We are Pleased to inform that M/s. Sieco Engineers Operated in a very professional manner meeting our Safety & Technical Standards and completing the project successfully on time. We appreciate the commitment and competence level shown from the management & Staff of M/s. Sieco Engineers, while executing this project.

The supplied items for this project viz. Grease Kettle, 80 NB Flush bottom Valve & Variable frequency drives have been performing well.

For Klüber Lubrication India Pvt. Ltd.

  
Authorized Signatory  
(P RAKSHIMA KUMAR)

Klüber Lubrication India Private Limited  
347-A, Hebbal Industrial Area  
P.O. Malagalli  
Mysore 570 018, India

Tel.: +91 (821) 344 10 41 Fax: +91 (821) 340 26 25  
customerservice@in.klueber.com  
www.klueber.com

Certified  
ISO 9001  
ISO 14001  
OHSAS 18001





## **Southern Lubrication (Pvt) Ltd.**

340, RAHEJA ARCADE, KORAMANGALA, BANGALORE - 560 095, INDIA  
■ Ph : 0091-80-25533485, 25532572, 41104024 ■ Fax : 0091-80-25533192  
■ E-mail : splind@airtelmail.in ■ Visit us at [www.luboilconsole.com](http://www.luboilconsole.com)



Quality  
Endorsed  
Company  
ISO 9001:2008  
Standard Australia

Bangalore  
01st Jul. 2011

### **TO WHOMSOEVER IT MAY CONCERN**

This is to certify that M/s. Sieco Engineers Pvt. Ltd., #25, Bommasandra Industrial Area, Hosur Road, Bangalore - 560 099, is executing various fabrication jobs to our organization in Stainless Steel and Carbon steel construction, namely, Oil Reservoir, Overhead Tank, Structural fabrication etc., for more than 10 years now.

We are quite happy with their services and technically they are meeting all our requirements. Quality of the product supplied is quite satisfactory and equipment are working at various sites and intum our customers are quite satisfied with the quality of the product supplied by us.

Regards,

  
B. Muralidhar  
Gen. Manager.



Biocon Limited - SEZ Unit  
Biocon Special Economic Zone  
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Bangalore 560 008, India  
T 91 80 2808 2808  
F 91 80 2802 8028

[www.biocon.com](http://www.biocon.com)


**TO WHOMSOEVER IT MAY CONCERN**

We had placed order for 5KL Reactor, 12 m sq Heat Exchangers, 8 KL Day Tank, 15 KL Storage Tanks and other Equipment on M/S Sico Engineers PVT Ltd.

We appreciate the commitment and competence level shown by M/S Sico while doing all these jobs.

We will continue with Sico's services for our future requirements.

For BIOCON LTD

for   
Anand Kumar M  
Deputy Manager  
Engineering & maintenance

Date : 01/07/2011



**Bechem OKS Lubricants (India) Private Limited**



347-A, Hebbal Industrial Area, P.O. Metagalli, Mysore 570 016, India

Tel.: (+91) 821-40 21 21 Fax: (+91) 821-40 28 25

E-mail: contact@oks-india.com Internet: www.oks-india.com

**To Whom It May Concern**

Messrs Sieco Engineers Private Limited, Bangalore have fabricated grease manufacturing equipment during the year 2001, for our plant in Mysore and also for export to our collaborator's plant in the United States of America.

We wish to record our appreciation of the quality of their work, their understanding of our requirement, timely delivery and above all their proactive attitude in dealing with us, their customer. We also wish to record our satisfaction with the working performance of the equipment installed in Mysore.

We are indeed happy with their performance and would recommend their services without any hesitation. Our congratulations and thanks to Mr. S. Mohanam, Managing Director for his sincere cooperation throughout.

Bechem OKS Lubricants (I) Pvt Ltd

R. C. Jagadesh  
Executive Vice President  
Manufacturing & Product Devpt.

Place: Mysore

Date: 10 January, 2002

**Registered Office:**

Silver Jubilee Block, 3rd Cross, Mission Road

Bangalore 560 027, India

Tel.: (+91) 80-229 95 55 Fax: (+91) 80-222 85 43

MEMBER, PREMCHAND GROUP

PR S



Mr. S. Mohanam Managing Director

SIECO Engineers Pvt Ltd

Plot No 25

Bommasandra Industrial Area

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INDIA



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<http://www.foseco.com>

Ref:- Sanaswadi Resin Project

Dear Mr. Mohanam

It is a great and unusual pleasure these days to thank a contracting company for the service that they have given. In 1998 / 99 your company SIECO were contracted by us to design, supply and install all the equipment required for a relatively large resin manufacturing complex as a turnkey project. As an international project engineer on this contract I can personally confirm that SIECO operated in a very professional manner, completing the project with a high international standard of work, on time and on budget. May I thank you and your staff for the diligent and competent way in which you completed the project.

I will have no hesitation in using the services of SIECO again for any future projects in India or in any part of my region of operation.

Yours sincerely

Kevin J. Cooke

25.10.99

Regional Operations Engineer Middle East, India

South Africa

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Foseco Foundry International

Registered Office:  
Burmah Castrol House  
Pipers Way Swindon  
Wilts SN3 1RE



**WARREN<sup>®</sup>**  
**Oil Company, Inc.**  
*Corporate Office*  
P.O. Box 1507 • 2340 US 301 North  
Dunn, NC 28334 • 910-852-8455

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**To Whom It Concerns:**

Sieco Engineers Pvt Ltd, Bangalore fabricated three grease manufacturing kettles during the calendar year of 2013 for our plant in West Memphis, AR in United States of America.

This letter is to show appreciation for their craftsmanship, timely delivery, and overall professionalism in addressing Warren Oil's requirements. I'd also like to thank them for their willingness to assist in the commissioning of all three kettles at our facility in the US.

I am happy with the kettles performance and would recommend their services without reservation.

Matt Hardy

Grease facility operation and project manager

Warren Oil Company

West Memphis, AR 72301

Dunn, NC 28334 • Benton, AL 36785 • San Antonio, TX 78210  
Marion, IL 62959 • Johnstown, PA 15809 • West Memphis, AR 72301



**DIC COATINGS INDIA LIMITED**

Date: 03.10.2006

**TO WHOMSOEVER IT MAY CONCERN**

We had placed order for detailed design, supply and installation of Plant and equipment required for our Polyester Resin project on SIECO Engineers Private Limited, based on basic guidelines and design parameters received from our foreign Principals.

We are pleased to confirm that M/s SIECO Engineers operated in a very professional manner meeting international quality standard and completing the project successfully on time and within the budget. We appreciate the commitment and competence level displayed by the management and staff of M/s SIECO Engineers while executing this project.

For this project, major equipments supplied by M/s SIECO Engineers included Reactors with agitators and heating / cooling arrangements, Heat Exchangers, Decanters, Storage Tanks, Vacuum Catcher Tank etc. all fabricated out of SS 316 / 304. These equipments have been performing excellently since December 2004 when the plant was commissioned.

We have no hesitation in confirming that we would be using the services of M/s SEICO Engineers in future also for all similar requirements.

For DIC COATINGS INDIA LIMITED,

**PRASHANT G. WADNERAKAR**  
General Manager – Bangalore Factory

**DIC COATINGS INDIA LIMITED**  
66B, Bommasandra Industrial Area, Hosur Road,  
Anekal Taluk, Bangalore - 560 099  
Tel : 080 7832115/815, Fax : 91 80 7832816

Registered Office : C/o DIC India Limited, Transport Depot Road, Calcutta 700 088